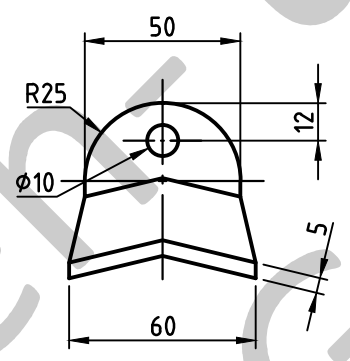
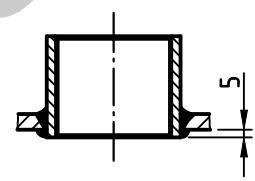


foot detail M 1:2



socket welding
drain and plug socket
inside flush



SEAMS (unless otherwise indicated on drawing):			
longitudinal seam	socket-/flangeweldings	circumferential seams	
		beadseams only up to 8mm wall thickness of bottoms cyl. brim > 3,5 x wall thickness of bottoms	

pressure variation :
pressure swing 0-16 bar max. operations 1.000
infinite operation of pressure swing within 20% of 16 bar
operational characteristics / calculation characteristics :
volume V (litre) : 50
max. working pressure PS (bar) : 16
test pressure PT (bar) : 22,88
min. working temp. TS (°C) : -10
max. working temp. TS (°C) : 50
fluid : compressed air / nitrogen (fluid group 2)
location : inside and outside building possible

coating :		
inside : raw	or:	inside : hot dip galvanized
outside : primed (if customer wishes lacquered)		outside : hot dip galvanized

manufacturing and testing
acc. to PED 2014 / 68 / EU - AD 2000

conformity benchmark :	
fluid group : 2	categorie : II
diagram : 2	module : B + C1 / H

scale :	1:5
our no. :	-
order no. :	-
used for :	M+B Standardvessel
weight :	ca.25 kg
sheet :	1
of sheet :	1
date of plot :	16.06.2015
file :	ENG-010722

Maschinen- und Behälterbau GmbH

date	name
compl. 16.06.2015	CW
appr. 16.06.2015	Wolke

follow protection mark acc. to DIN 34

Betzdorfer Str. 170
57567 Daaden
Tel. 02743/9330-12
Fax 02743/3685
Internet: www.mabe.de
E-Mail: cad@mabe.de

description :	
pressure vessel upright 50 l 16 bar	
drawing no. :	revision : A
MB 030603-2.50/E	
drawing no. of design inspection :	date of revision : 16.06.2015
MB 030603-2	revision only on CAD